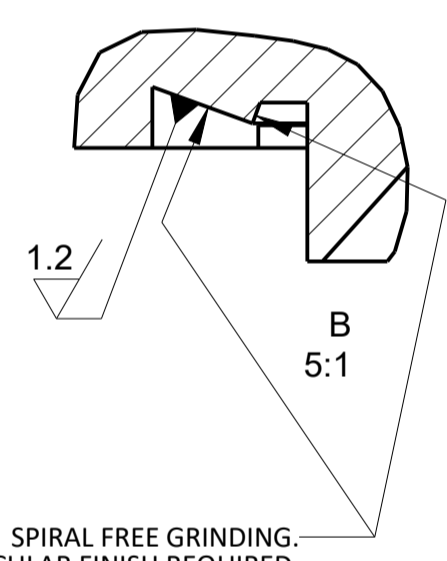
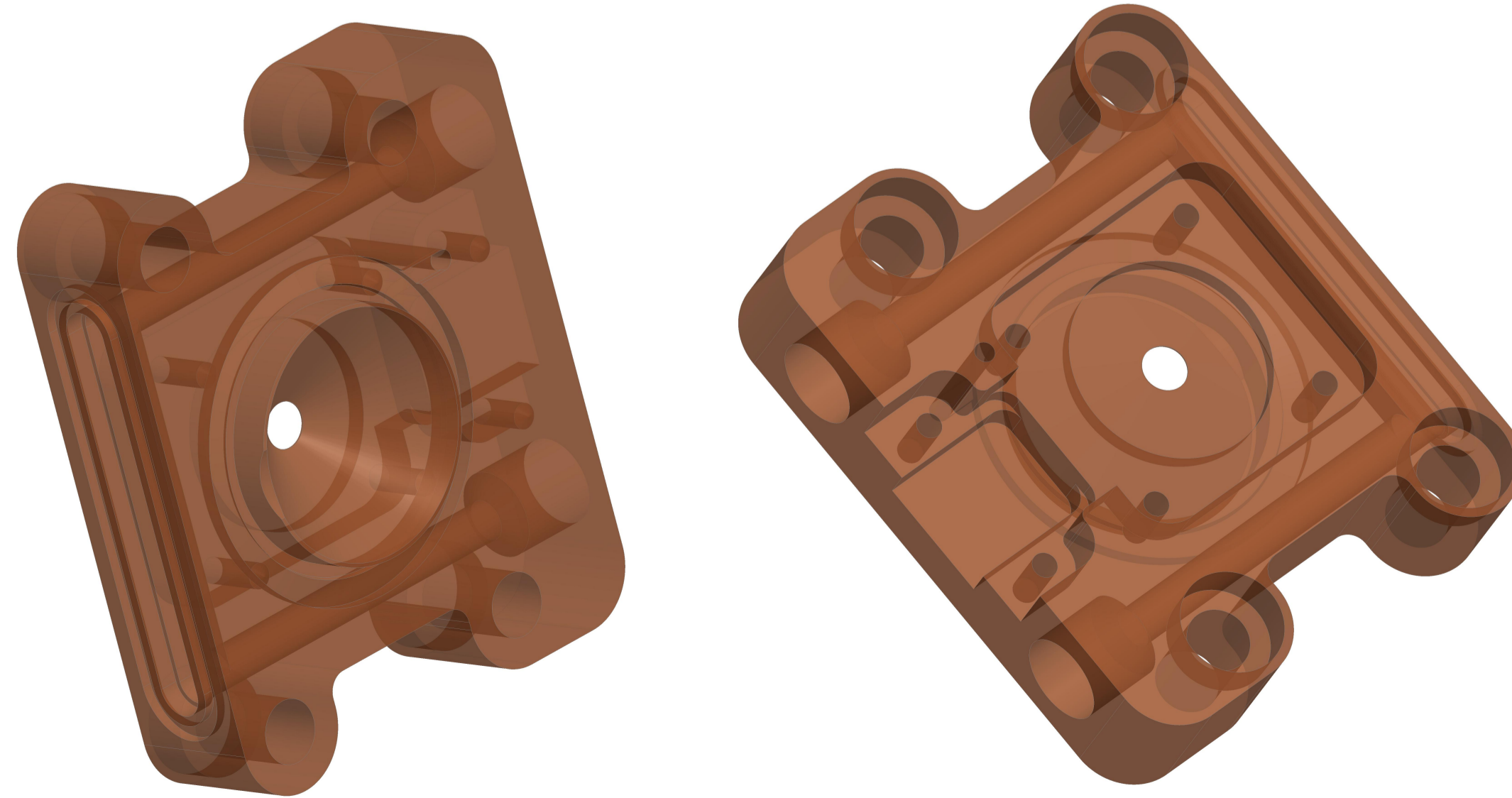
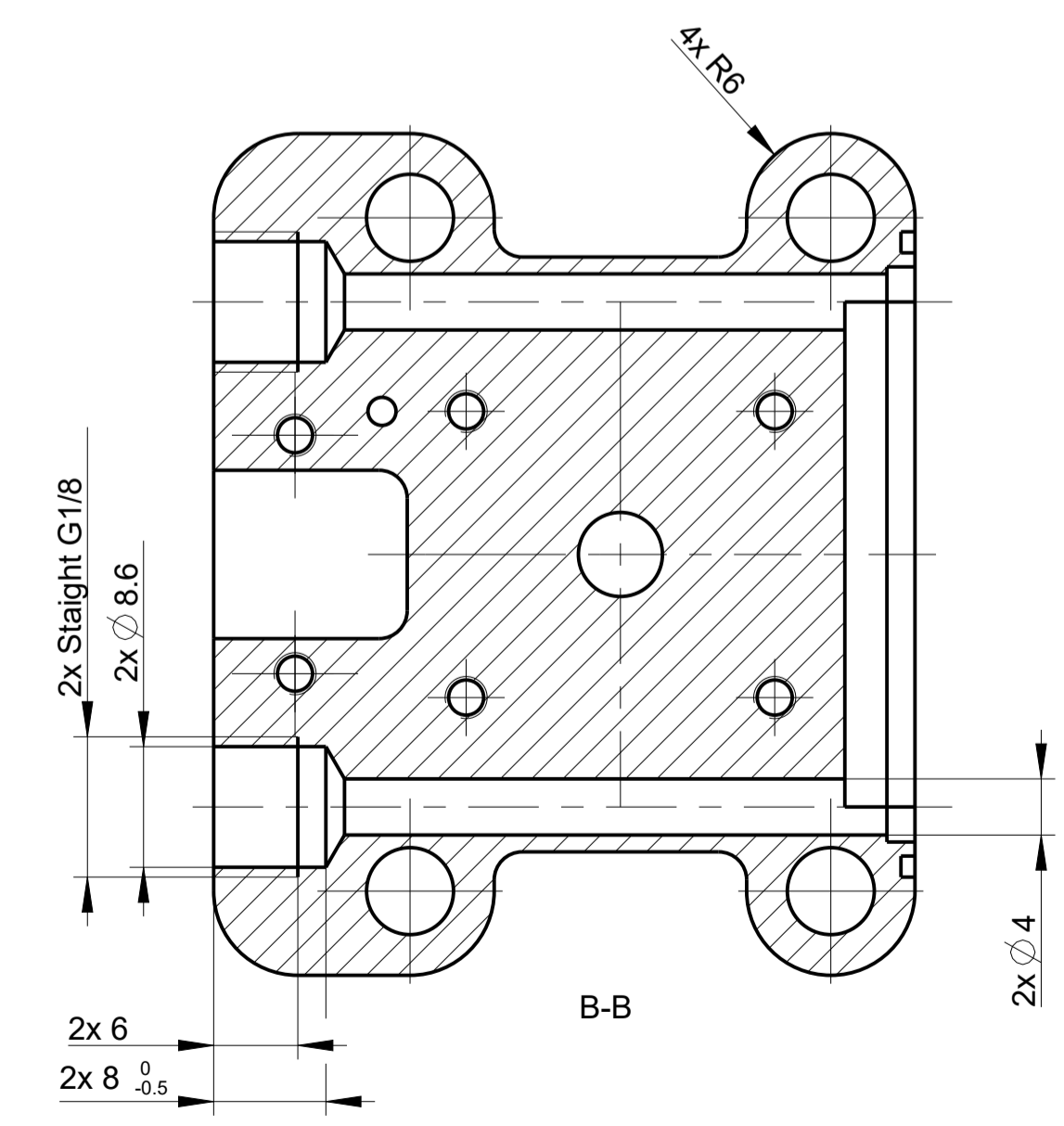
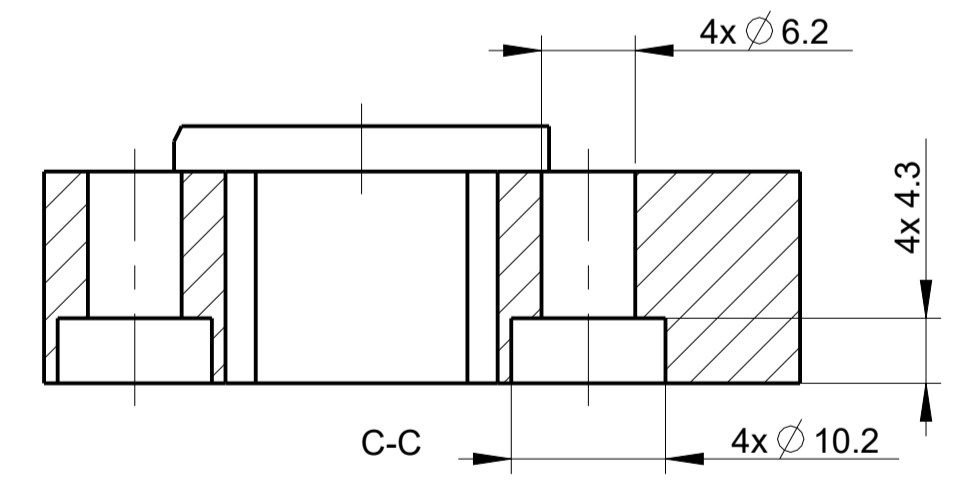
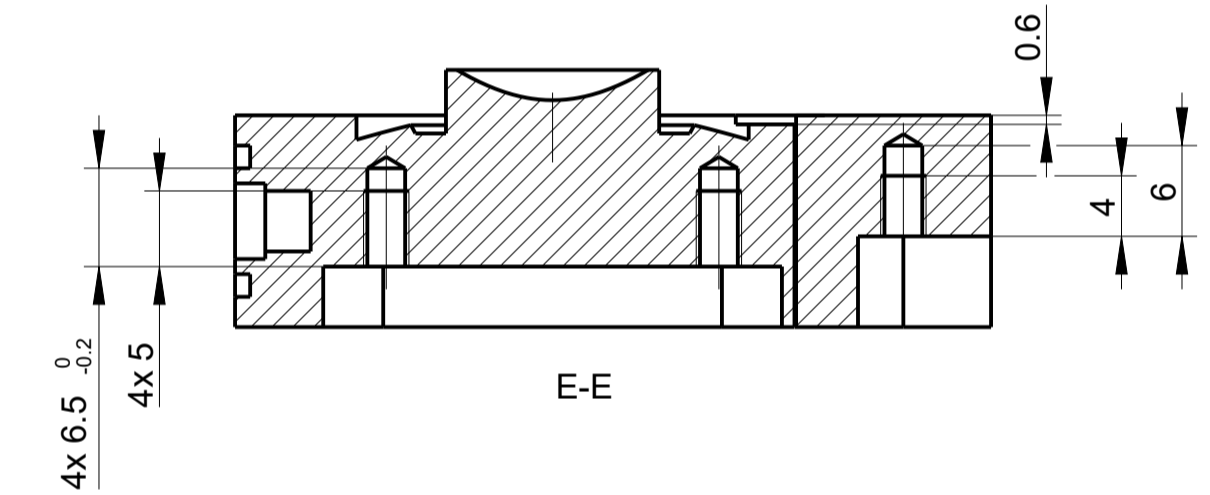
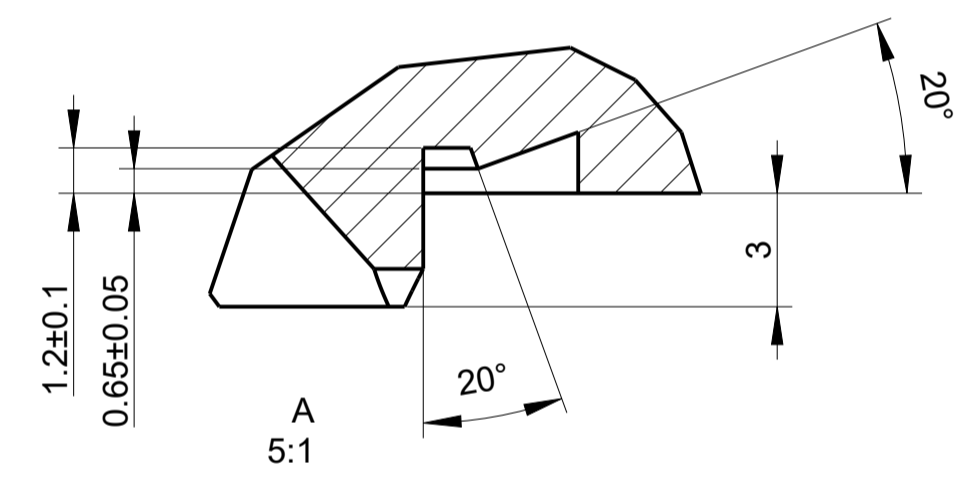
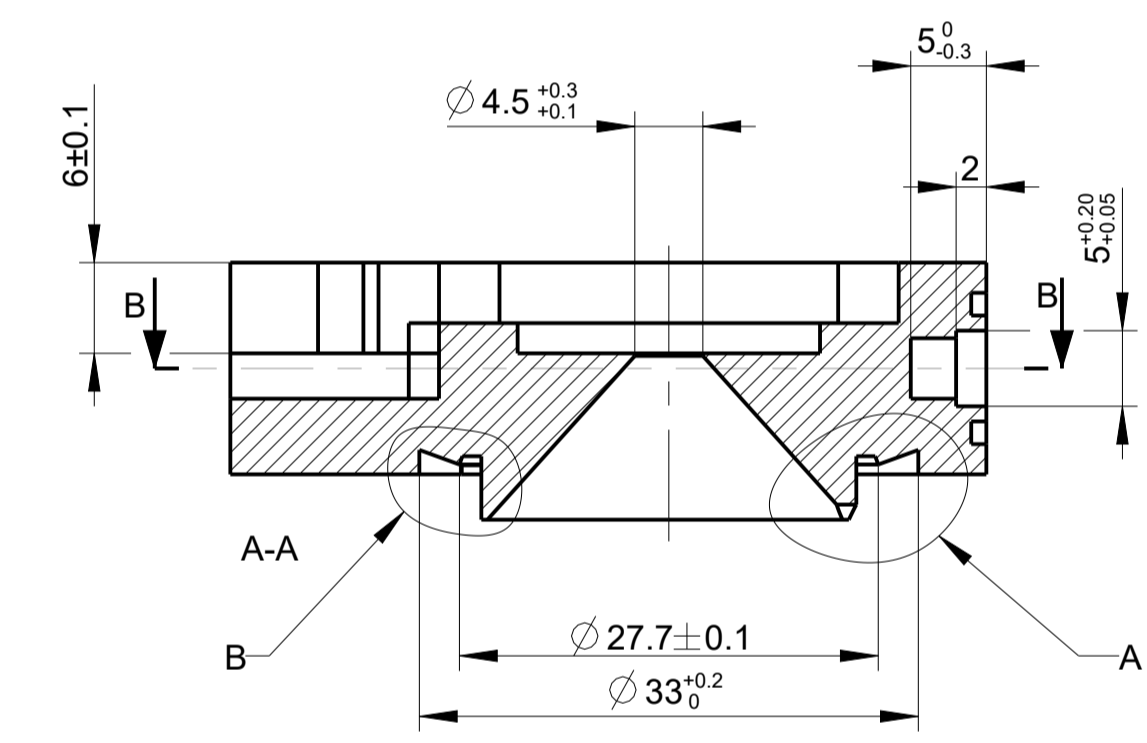


POLISH SURFACE inside  $\varnothing 25$  Ra 0.4  
 SPIRAL FREE GRINDING.  
 UNIFORM CIRCULAR FINISH REQUIRED.  
 RANDOM SCRATCHES AND MACHINING MARKS  
 NOT PERMITTED



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 RANDOM SCRATCHES AND MACHINING MARKS  
 NOT PERMITTED.



Where otherwise not stated:  
 Gen. tolerance according to ISO 2768-mK  
 Surface roughness Ra 3.2  
 All edges chamfered R=0.3±0.2  
 All dim. to be valid after surface treatm.  
 Detail must be clean at delivery

Surface treatment	-		
Heat treatment	-		
Material	EN CW106C, UNS C18150 (CuCr1Zr)		
	Designed date	20150511	Designer
	Name		Approved for
	R7 WINDOW FRAME		Scale
	Drawing number	D-034-0303	Sheet
			1(1)
			Revision
			2